thermal flow, level, interface & temperature switches & transmitters



CLASSIC[™] Series

Thermal









Table of Contents

Helping the World Switch® - Kayden's Advanced Design	1
Principle of Operation - Thermal Dispersion	2
Typical Applications	2
CLASSIC [™] 800 Models - Flameproof/Explosion-proof	
CLASSIC™ 800 Electronics	
CLASSIC [™] 800 Specifications	5
Order Legends	
CLASSIC™ 810 Threaded	7
CLASSIC™ 812 Flanged	8
CLASSIC™ 830 InLine Threaded	g
CLASSIC™ 832 InLine Flanged	10
CLASSIC™ 816 Threaded Retractable Packing Gland	11
CLASSIC™ 814 Flanged Retractable Packing Gland	12
CLASSIC [™] 828 Sanitary Flanged	13
Installation Guidelines	
Application Considerations - Flow	14
Application Principles - Flow, Level, Interface & Temperature	14
Mounting & Installation Diagrams for Flow	15
Guidelines for Flow Applications (Liquids, Slurries, Air, Gas)	16
Mounting the Sensing Element:	16
Sensor Orientation	16
Mounting Considerations:	16
Horizontal Pipe - Side Mount (Ideal)	17
Horizontal Pipe - Top Mount	17
Horizontal Pipe - Bottom Mount	17
Vertical Pipe - Side Mount (Acceptable)	18
Vertical Pipe - Side Mount - Downward Flow:	18
Vertical Pipe - Side Mount - Top & Bottom Mount (Less Desirable)	18
Application Considerations - Level	19
Application Considerations - Interface	19
Point Level & Fluids Interface	20
Mounting Considerations:	20
Tanks and Vessels - Side Mount (Ideal)	20
Tanks and Vessels - Ton Mount	20

RCM Software, Communication Adapters & Equipment Tags	21
Interconnecting Cable for Remote Electronics	22
Outline Dimensional Drawings	
CLASSIC [™] 810 Threaded	23
CLASSIC [™] 812 Flanged	23
CLASSIC [™] 828 Sanitary Flanged	23
CLASSIC [™] 830 InLine Threaded (Horizontal)	24
CLASSIC [™] 830 InLine Threaded (Vertical)	24
CLASSIC [™] 832 InLine Flanged (Horizontal)	24
CLASSIC [™] 832 InLine Flanged (Vertical)	25
CLASSIC [™] 816 Retractable Packing Gland Threaded	25
CLASSIC [™] 816 Retractable Packing Gland Threaded	25
CLASSIC [™] 816 Retractable Packing Gland Threaded	26
CLASSIC [™] 814 Retractable Packing Gland Flanged	26
Remote Electronics Enclosure - Flameproof (FM)	27
Remote Electronics Enclosure - Flameproof (CSA)	28
Customer Notes	29
CLASSIC [™] 800 Series Features	32
CLASSIC [™] 800 Features Overview	33
Contact Us, Distributors and Ordering Information	34

Helping the World Switch® - Kayden's Advanced Design

Patented Design

Kayden's patented designs provide the ultimate performance and features package for flow, level, interface and temperature sensing.

Kayden's products combine precision welded, highly accurate sensors, extremely rugged enclosures and advanced digital electronics.

The **CLASSIC 800 Series** combines the failure resistance inherent in Thermal Dispersion technology with the performance and features usually reserved for much more expensive instruments.

Universal Power Input

- Some manufacturers require all options such as relayenergized mode to be specified at time of order but with the Kayden CLASSIC 800 series, by simply pushing a few buttons you can select your choice of operation modes.
- The universal power input capability of the Kayden CLASSIC 800 series provides flexibility for use in all power input situations.

Discrete & Analog Outputs

- Modbus registers via RS-485 4-20 mA analog representation of Thermal Signal
- Two SPDT sealed relay contacts rated @ 4 amps resistive 230 VAC or 24 VDC maximum

Adjustments

- · Adjustable Set Point Deadbands
- 4 Adjustable Independent Switch Point Timers

Advanced Diagnostics

- Kayden's CLASSIC 800 series uses an advanced microprocessor to perform continuous self-test diagnostics on the electronics and the sensor elements.
- Any open or shorted connection will result in a FAULT indication that also deactivates all relays and disables the heater circuitry.



 An internal watchdog circuit ensures that the microprocessor code is performing as expected and a secondary external watchdog circuit ensures that the microprocessor itself is functioning. In the event of a malfunction both circuits force the

contacts open, illuminate the Fault LED and force the heater off. This prevents the possibility of a "run-away" heater or a high thermal offset.

Intelligent User Controls

- The Kayden CLASSIC 800 series Display Panel features very bright LED indicators for easy viewing even in direct sunlight.
- An adjustable power-on Start-up Bypass Timer is accessible from the Display Panel for low flow alarm pump protection applications. This makes it possible

to disable a pump on low flow and have it automatically restart after a predetermined time in the event of a power interruption.



- Four adjustable delay timers allow the introduction of repeatable time delay into the (set point) relay trip function. For example, in a pump protection application this function will shut down the pump after the switch sensor has gone "dry" for the pre-set time (delay) limit.
- The Kayden RCM (Remote Communications and Monitoring) Software allows all the settings to be configured remotely and saved as a file, transmitted as an email attachment, and/or printed for future reference.
- The Kayden RCM Software includes the option of locking the CLASSIC 800 Series Display Panel to eliminate field adjustments or tampering.
- Modbus allows multiple Kayden units to be connected to the same communications bus (via RS-485) and monitored simultaneously.

Principle of Operation - Thermal Dispersion

Kayden thermal switches use proven thermal dispersion technology to create a very accurate, economical and rugged device for sensing flow, point level, liquids interface and temperature.

The sensors incorporate two platinum Resistance Temperature Detectors (RTDs), one RTD measures the actual process temperature while the other RTD is heated to create a temperature differential.

Flow:

As the process travels over the tip of the sensor, the increased flow of the process reduces the temperature of the heated RTD. This reduced temperature difference between the two RTDs is monitored by the electronics and the switch changes state once the set point is reached.

Level:

In a dry to wet application the rising liquid level covers the sensor and disperses some of the heat from the heated RTD. This reduced temperature difference between the two RTDs is monitored by the electronics and the switch changes state at this set point.

Typical Applications

Flow:

Flow / No-Flow Monitoring & Verification

- Air, gases, water, hydrocarbon-based liquids, viscous fluids, liquids with particulates and/ or suspended solids and slurries.
- Pump Protection
- Pipeline / Material storage
- Flare Gas Monitoring
- Relief Valve & Rupture Disk Flow Monitoring
- Purge Air Flow
- Eye Wash Stations
- Tanker Loading & Unloading
- Well Optimization

Interface:

Interface (Level) Detection

Level:

Leak Detection

- Fast, Accurate and Repeatable at Low Flow Rates
- Drain Line Flow
- · Lube / Seal Oil Systems

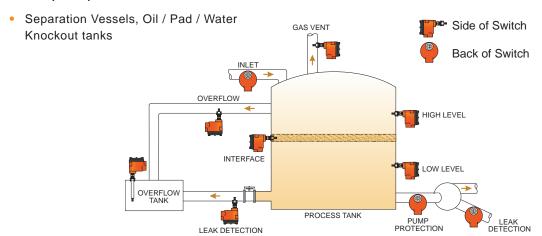
High / Low Level Detection

- Water, hydrocarbon-based liquids, viscous fluids, liquids with particulates and/or suspended solids and slurries.
- Tank Overflow Protection
- Process Tank Batching Control

Temperature:

Process Temperature Monitoring

· One relay configurable for process temperature





CLASSIC™ 800 Models - Flameproof/Explosion-proof

Applications: Flow, Level, Interface & Temperature

Every **CLASSIC 800** model is user configurable for **Flow, Level, Fluids Interface** and **Temperature** applications and suitable for use in Air, Gases, Water, Liquids and Slurries.

The **CLASSIC 800** has several unique features which make it the world's most advanced Thermal Flow/Level Switch including: temperature mode, 4-20 mA outputs, Modbus, digital temperature compensation, automated self-test diagnostics, and a simple intuitive user interface.







CLASSIC[™] 812



CLASSIC[™] 814



CLASSIC[™] 816



CLASSIC[™] 828



CLASSIC[™] 830



CLASSIC[™] 832

CLASSIC™ 800 Electronics

The Display Panel of the CLASSIC 800 displays all process conditions and allows adjustment of all settings.

- The Blue LED on the Thermal Signal Bar Graph is a constant display of process condition (Flow/Level)
- · Power, relay states, fault conditions, set points and delay timers all have dedicated LED indicators
- The push buttons replace internal dip switches, trim pots or slide switches and make set point, range, heater power and delay timer adjustments easier



CLASSIC 800 Display Panel

Display Panel Indicators:

Relay 1	On steady when Relay 1 is energized
Relay 2	On steady when Relay 2 is energized
Fault	Indicates a self-test error or fault condition
Set Point 1	On steady when viewing Set Point 1
Set Point 2	On steady when viewing Set Point 2
Run Mode	Flashing when switch is operating
Bypass	Flashing when the Start-up Bypass Timer is active
Thermal Signal	Displays Thermal Signal

The Thermal Signal increases as:

Flow	The flow rate increases
Level	The sensor is submerged
terface	The sensor is submerged by the second liquid
	of greater thermal conductivity

Standard Features:

Int

- · Microprocessor Based Electronics
- Intelligent User Interface
- · Continuous self-test diagnostics of electronics and sensor
- Temperature Compensation
- · Variable Heater Power
- Dual Independent Relays
- · Relays are factory set to monitor flow
- Adjustable power-on Start-up Bypass Timer
- · Adjustable set point Deadbands
- 4 Adjustable Independent Switch Point Timers
- Display Panel Lock-Out (controlled via the Kayden RCM software)
- No mechanical jumpers or trim-pots
- Process temperature via Modbus and/or one or both Alarm Relays

CLASSIC™ 800 Specifications

Applications:

• Flow, Level, Interface & Temperature

Process Connections:

- 1/2", 3/4", 1", 1-1/4", 1-1/2" & 2" MNPT
- 3/4" FNPT & Flanged InLine
- Flanged & Sanitary 1" to 3.5" Tri-Clamp[®]
- Threaded (1" MNPT) & Flanged Retractable Packing Glands

Insertion 'U' Lengths:

• Imperial:

1.2", 2", 3", 4", 6", 9", 12" & 18" standard Model 828 (Sanitary) - 2", 3", 4" & 6" only

Metric:

3, 5, 7.5, 10,15, 23, 30 & 45 cm standard Model 828 (Sanitary) - 5, 7.5, 10 & 15 cm only

• Custom Lengths:

Available in 1/2" or 1 cm increments Min. 1.2" - Max. 120" (3.0 - 305 cm) model dependant

Wetted Materials:

- 316/316L Stainless Steel standard
- Titanium Gr. 2, Hastelloy® C-276
- 316/316L Stainless Steel c/w Nickel Braze (830 & 832 InLine Models)
- Highly Saturated Nitrile (Pressure Seal - 814 & 816 Packing Gland Models)

Enclosure Material:

- Copper-free Aluminum (does not exceed 0.4% copper)
- Powder Coated Polyester TGIC (polyester triglycidyl isocyanurate)
- NEMA 4 / Type 4 / IP55
- 1" FNPT Conduit Connection
- Buna O-ring on Cover

Temperature Range – Continuous Service:

Sensors:

-45°C to +200°C (-50°F to +392°F) (Models 814 & 816: -45°C to +160°C [-50°F to +320°F]) • Electronics:

-55°C to +65°C (-67°F to +149°F)

Note: For temperatures above +65°C (+149°F) electronics must be remotely mounted.

Storage:

-55°C to +75°C (-67°F to +167°F)

Operating Pressure - Sensor:

Threaded Style:

 Maximum Working Pressure:
 24 MPa (3500 psig) dependent on model and material of construction

Flanged Style:

 Maximum Working Pressure: per flange rating

Sanitary Tri-Clamp[®] Style:

 Maximum Working Pressure: per flange rating

Switch / Transmitter Switch Point Range (Insertion Style - 1/2" to 2"MNPT, Flanged):

Water-based Liquids:

0.01 to 3.0 ft./sec. (0.003 to 0.9 meters/sec.)

Hydrocarbon-based Liquids:

0.01 to 5.0 ft./sec. (0.003 to 1.5 meters/sec.)

• Gases:

0.25 to 254 sfps (0.076 to 77 smps) Standard conditions: 21°C (70°F) at 14.7 psi (1 atm)

Switch / Transmitter Switch Point Range (InLine Style):

Water-based Liquids:

0.015 to 50 cc/sec.

Hydrocarbon-based Liquids:

0.033 to 110 cc/sec.

Gases:

0.6 to 20,000 cc/sec.

Standard conditions: 21°C (70°F) at 14.7 psi (1 atm)

Accuracy:

Flow Service:

±1% set point velocity over operating range of ±28°C (±50°F)

Level Service:

±0.25 inches (±0.64 cm)

CLASSIC™ 800 Specifications

Response Time:

Approximately 0.5 to 30 seconds

Remote Electronics Option:

- Maximum recommended cable length -200 feet (60 m)
- · Cable type 24 AWG minimum twisted pairs

Heater Power:

Field adjustable to optimize performance

Input Power:

- Universal Power standard
 12-24 VDC and 115-230 VAC, 50-60 Hz
- Consumption: Maximum: 6.0 watts (fully configured)

Outputs:

- 4-20 mA current loop
- Two (2) independent SPDT sealed relay contacts rated @ 4 amps resistive 230 VAC or 30 VDC Max.; individually adjustable

Start-Up Bypass Timer:

· Adjustable for 0 to 100 seconds

Communications:

Modbus via RS-485

RCMS (Remote Control & Monitoring Software) Functions and Features:

- Display Panel Lock-Out
- Set Points configuration¹
- Relay Actuation Delay Timer
 - Independently configurable for both On and Off, increasing or decreasing
 - Adjustable from 0 5,000 seconds
- Start-up Bypass Timer¹
 - Adjustable from 0 100 seconds
- Relay Mode Configuration¹
 - · Energized above or below set point
- Relay Temperature Mode Configuration
- Heater Power setting¹
- Zero and Span settings¹
- Analog (4-20 mA) output configuration¹
- View and Print Graphing (Trend) function

- Configuring settings; write to device, save to file and print
- Fault Event Log

Note: 1 Also configurable from Display Panel

Diagnostics:

- Primary watchdog circuit monitors microprocessor parameter anomalies
- Secondary watchdog circuit monitors microprocessor health
- · Heater monitored for out-of-range conditions
- Fault Mode de-energizes relay(s) and halts power to the heater

Agency Approvals:

CSA - ANSI/UL

Class I, Div. 1, Groups B, C and D; Ex d IIB + H2; AEx d IIB+H2 (Class I, Zone 1, Group IIB + H2,) T3; Enclosure Type 4 / IP55



 Single Seal Approval Per ANSI/ISA 12.27.01-2003

CRN

Canadian Registration Number

CRN
Canadian
Registration
Number

Note: CRN approvals available.

Visit telematic.com for CRN information per model and jurisdiction.

FM Approvals

Class I, Div. 1, Groups B, C and D; Class I, Zone 1, AEx d IIB+H2 T2D (Ta=75°C); T3 (Ta=65°C); Enclosure Type 4 / IP55



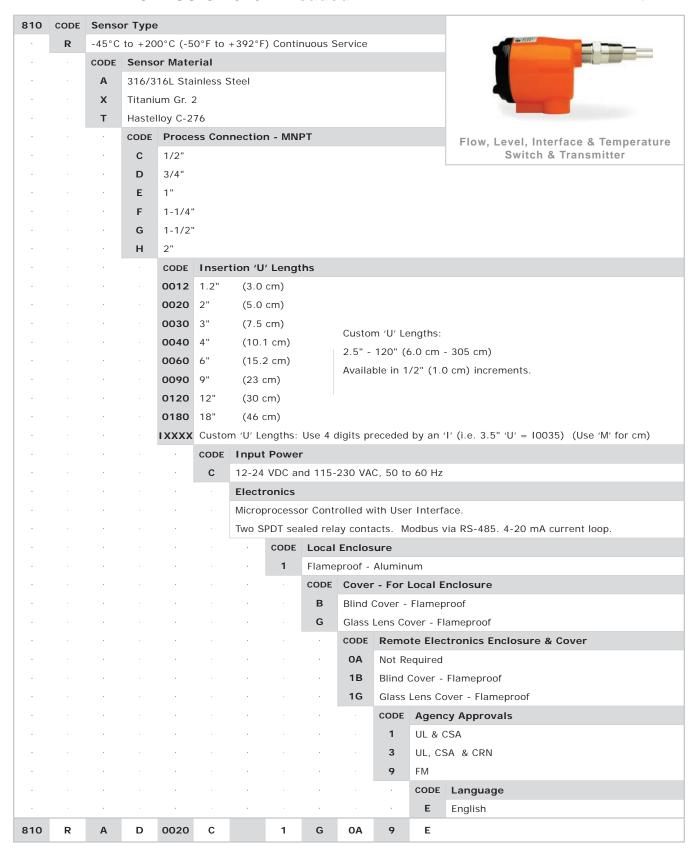
Weights and Dimensions:

- 810 Threaded: 2" U length 7 lbs (3.18 kg)
- Carton Size 15" x 5" x 6" (38 cm x 13 cm x 15 cm)
- Other models/sizes consult Telematic

Warranty:

 One (1) Year from shipment date from factory (see Terms & Conditions on telematic.com for details)

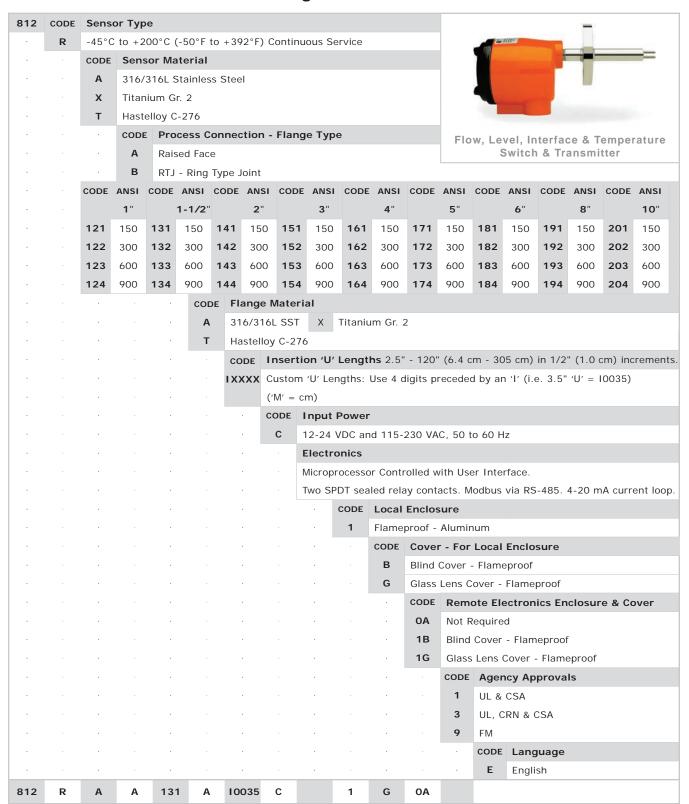




© Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

Model Number Legend DOC#: ML-810-004

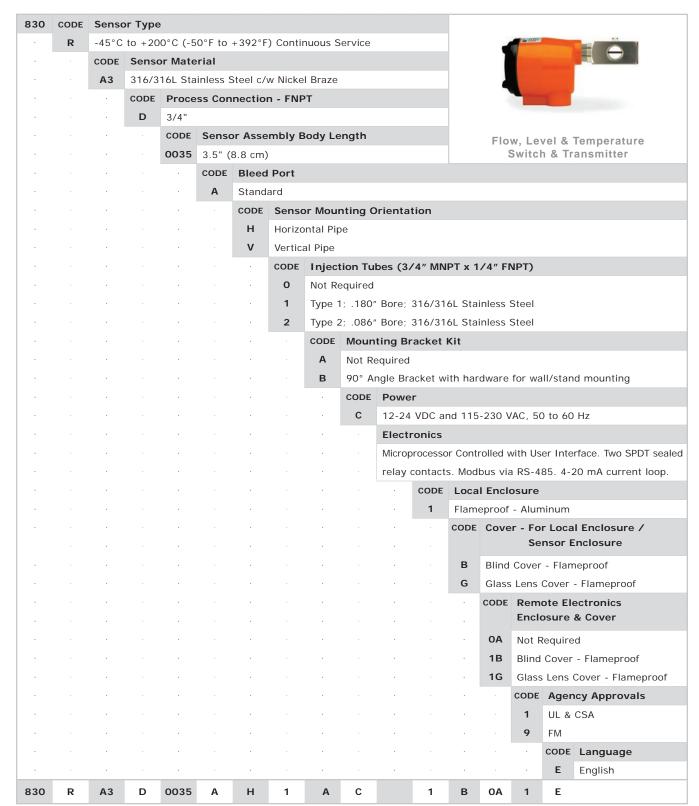
ML-810-004-[009]



© Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations. Model Number Legend DOC#: ML-812-004

ML-812-004-[009]

This is a Controlled Document and cannot be changed without the Approval of the Quality Control Manager.



© Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

Model Number Legend DOC#: ML-830-004

ML-830-004-[009]

This is a Controlled Document and cannot be changed without the Approval of the Quality Control Manager.

832	CODE		or Typ																
	R	-45°0	c to +2	00°C	(-50°F	to +392°F) Continuous Service													
		CODE	ODE Sensor Material																
		А3	3 316/316L Stainless Steel c/w Nickel Braze																
			CODE	CODE Process Connection - Flange Type															
			Α	Raised Face Flow, Level & Temperature											à				
			В	RTJ -	Ring T	ype Joi	nt										ansmi		
CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI
	3/4"		1"		1-1/2		2"		3"		4"		5"		6"		8"		10"
111	150	121	150	131	150	141	150	151	150	161	150	171	150	181	150	191	150	201	150
112	300	122	300	132	300	142	300	152	300	162	300	172	300	182	300	192	300	202	300
113	600	123	600	133	600	143	600	153	600	163	600	173	600	183	600	193	600	203	600
114	900	124	900	134	900	144	900	154	900	164	900	174	900	184	900	194	900	204	900
114	700	124	700		CODE	Flang			700	104	700	1,4	700	104	700	124	700	204	700
					A	_		ainless	Stool										
										, Bod	Long	h (Fla	ngo F	200 +-	Flang	ο F200	,,		
·										•	•	•	•		Ū		e))" = 016	0 (184)	- cm)
	•	•	•	•		IXXXX		-) increi	nents. e	eg. 16.0) = 016	O (IVI)	= Cm)
				•	.				lative t	o nang	je size/	rating)						
•									d Port										
•		•		•			Α		Thread										
•				•		•		CODE Sensor Orientation											
								H Horizontal											
								V Vertical											
								CODE Pipe Schedule											
									0		dule 40								
									1			(Stan							
											-	t Powe							
										С			and 11	5-230	VAC, 5	0 to 60) Hz		
										•		ronics							
																			OT sealed
•		•		•		•		•			relay					5. 4-20) mA cu	rrent lo	oop.
				•								CODE							
											.	1			- Alumi				
				•									CODE	Cove			Enclos		
				•						•							nclosur	е	
													В		Cover				
													G				Flamep		
														CODE			ctronic		
															Enclo	sure &	Cover		
										•				OA	Not Re	equired	I		
														1B	Blind	Cover -	Flame	proof	
														1G	Glass	Lens C	over - I	Flamep	roof
															CODE	Agend	у Арр	rovals	
										•					1	UL & C	CSA		
										•					9	FM			
																CODE	Langu	age	
																Ε	English	1	
832	R	А3	Α	131	Α	10060	Α	Н	0	С		1	G	OA	9	Е			
													_		-				

© Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

Model Number Legend DOC#: ML-832-004

	R	CODE	to +16		50°F to -	+320°F) Conti											
		Α	Senso) Contin	nuous 5	to +160°C (-50°F to +320°F) Continuous Service									
				or Mate	erial													
			316/3	16L Sta	inless S	teel												
		Х	Titaniu	um Gr.	2													
		Т	Hastel	loy C-2	76													
			CODE	Proce	ss Con	nectio	n - MN	РТ	Flo	w, Level, Interface & Temperature								
			E	1"									Switch & Transmitter					
				CODE	Insert	tion 'U	' Lengt	hs										
				Т	Low Pr	essure	; 316/3	16L Sta	ainless	Steel (M	IWP 50	psi)						
				J	Low Pr	essure	c/w Re	taining	Chain;	316/31	6L Stai	nless S	iteel (MWP 125 psi)					
				Х	Mediur	n Press	sure; 31	16/316L	Stainle	ess Stee	el (MWP	500 p	si)					
					CODE	Inser	tion 'U	' Lengt	hs									
		•			0060	6"	(15.	2 cm)										
					0120	12"	(30 (cm)										
		•			0180	18"	(46	cm)		Custor	m 'U' Le	engths						
					0240	24"	(60 (cm)		2.5" -	120" (5.0 cm	- 305 cm)					
		•			0360	36"	(91	cm)		Availa	ble in 1	/2" (1	0 cm) increments.					
		•			0480	48"	(121 cm)											
		•			0600	00 60" (152 cm)												
		•			IXXXX	Custor	m 'U' Le	engths:	Use 4	digits pr	eceded	by an	'I' (i.e. $3.5''$ 'U' = 10035) (Use 'M' for cm)					
		•				CODE	Input	Power	r									
						С	12-24	VDC ar	nd 115-	-230 VA	C, 50 to	60 H	2					
							Electi	ronics										
		•					Microp	processo	or Cont	rolled w	ith Use	r Inter	face.					
		•					Two S	PDT sea	aled rel	ay conta	acts. M	odbus	via RS-485. 4-20 mA current loop.					
		•						CODE	Local	Enclos	ure							
		•						1	Flame	proof -	Alumin	um						
		•							CODE	Cover	- For	Local	Enclosure					
									В	Blind	Cover -	Flame	proof					
									G				Flameproof					
										CODE	Remo	te Ele	ctronics Enclosure & Cover					
										OA		equired						
										1B	Blind	Cover	- Flameproof					
										1G	Glass	Lens C	over - Flameproof					
		•									CODE	Ager	ncy Approvals					
											1	UL &	CSA					
											· 9 FM							
		•										CODE	Language					
												E	English					
816	R	Α	E	Т	0020	С		1	G	OA	9	E						

© Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

Model Number Legend DOC#: ML-816-004

ML-816-004-[009]
This is a Controlled Document and cannot be changed without the Approval of the Quality Control Manager.

^{*}Sensor only. The Packing Gland Assembly is available as standard in 316/316L Stainless Steel. For exotic alloys contact Telematic.

814	CODE	Senso	or Type	:							,							
	R	-45°C	to +16	0°C (-	50°F to	+320	°F) Conti	nuous S				9		1				
		CODE	Senso	or Mat	erial								A STATE OF THE STA		.00			1=
		Α	316/3	16L St	ainless	Steel												
		х	Titaniı	um Gr.	2							1	-				_	
		Т	Hastel	lloy C-2	276													
			CODE	ODE Process Connection - Flange Type Flow, Level, Interface & Temperature													aturo	
			Α													ituic		
			В	RTJ - Ring Type Joint														
				CODE	ANSI	CODE	ANSI C	ODE AN	ISI CO	DE AN	SI COD	E ANSI	CODE	ANSI	CODE	ANSI	CODE	ANSI
					1-1/2"		2"	3	3"	4	"	5"		6"		8"		10"
				131	150	141	150 1	51 1!	50 1 6	1 15	0 171	150	181	150	191	150	201	150
					CODE	Flan	ige Mate	erial										
					Α	316/	'316L SS	ТХ	Titan	ium Gr.	2							
					Т	Hast	elloy C-2	276										
							E Retra		Asseml	bly								
						Т	Low F	ressure	; 316/	- 316L St	ainless	Steel (N	1WP 50	psi)				
						J									Steel (N	MWP 12	25 psi)	
					J Low Pressure c/w Retaining Chain; 316/316L Stainless Steel (MWP 125 psi) X Medium Pressure; 316/316L Stainless Steel (MWP 275 psi)													
					cope Insertion 'U' Lengths 2.5" - 120" (6.4 cm - 305 cm) in 1/2" (1.0 cm) increments.													
							IXXXX Custom 'U' Lengths: Use 4 digits preceded by an 'I' (i.e. 3.5" 'U' = 10035)											
							('M' = cm)											
								CODE Input Power										
								С				-230 VA	C, 50 t	o 60 Hz	Z			
										ronics								
									Micro	process	sor Cont	rolled w	ith Use	r Inter	face. T	wo SP	DT sea	led
									relay	contac	ts. Modl	ous via	RS-485	. 4-20	mA cu	rrent lo	оор.	
										CODE	Loca	l Enclos	ure					
										1	Flame	eproof -	Alumin	um				
											CODE	Cove	r - For	Local	Enclos	sure /		
													Sen	sor En	closu	re		
											В	Blind	Cover -	Flame	proof			
											G		Lens C			proof		
												CODE	Remo	ote Ele	ctroni	ics		
													Enclo	sure 8	& Cove	er		
												OA	Not R	equired	d			
												1B		Cover		eproof		
												1G		Lens C				
														Ager				
													1	UL &				
													9	FM				
														CODE	Lan	guage		
														E	Engl			
814	R	Α	Α	131	А	Т	10035	5 C		1	G	OA	9	Е				
014	- 1	~	^	131	^	'	10035	, ,			· ·	UA	7					

 $\ensuremath{\texttt{©}}$ Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

Model Number Legend DOC#: ML-814-004

This is a Controlled Document and cannot be changed without the Approval of the Quality Control Manager.

^{*}Sensor only. The Packing Gland Assembly is available as standard in 316/316L Stainless Steel. For exotic alloys contact Telematic.



828	CODE	Senso	or Type									4				
	R		45°C to +200°C (-50°F to +392°F) Continuous Service													
		CODE	Senso	r Mate	r Material											
		A 6	316/3	6/316L Stainless Steel												
			CODE	Proce	ss Con	nectio	n - Tri-	Clamp								
			E	1"							Flow, Level, Interface & Temperature					
			G	1.5"						Switch & Transmitter						
			Н	2"												
			J	2.5"												
		•	K	3"												
		•	L	3.5"												
			CODE Insertion 'U' Lengths													
				0020		(5.0			Custor	m 'U' Le	ngths:					
		•		0030		(7.5						- 305 cm)				
		•		0040	4"		(10.1 cm) Available in 1/2" (1.0 cm) increments.									
				0060												
		•		IXXXX Custom 'U' Lengths: Use 4 digits preceded by an 'I' (i.e. 3.5" 'U' = 10035) (Use 'M' for cm)												
		•			CODE	12-24 VDC and 115-230 VAC, 50 to 60 Hz										
			•		1		ronics	10 115-	230 VA	C, 50 to	60 HZ					
								or Cont	rolled w	ith Usai	r Interf	aco				
												via RS-485. 4-20 mA current loop.				
									Enclos		oubus	via KS 400. 4 20 mix current loop.				
							1		proof -		um					
												inclosure				
								В	Blind (Cover -	Flamer	proof				
								G	Glass	Lens Co	ver - Fl	ameproof				
									CODE	Remo	te Elec	tronics Enclosure & Cover				
									OA	Not Re	equired					
									1B	Blind (Cover -	Flameproof				
									1G	Glass	Lens Co	over - Flameproof				
										CODE	Agen	cy Approvals				
										1	UL & (CSA				
										9	FM					
											CODE	Language				
											E	English				
828	R	A6	E	0020	С		1	G	OA	9	E					

© Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

Model Number Legend DOC#: ML-828-004

ML-828-004-[009

This is a Controlled Document and cannot be changed without the Approval of the Quality Control Manager.

Application Considerations - Flow

Flow

Ideal Process Conditions

Liquids:

- Consistent process composition & temperature
- Sufficient straight run flow profile (minimizes turbulence)
- Recommended minimum of 5 pipe diameters from any disturbance

Air & Gas:

- Consistent process composition & temperature
- Sufficient straight run flow profile (minimizes turbulence)
- Clean and dry

Slurries:

- Consistent process composition & temperature
- Sufficient straight run flow profile (minimizes turbulence)

Emulsion:

- Consistent process composition & temperature
- Sufficient straight run flow profile (minimizes turbulence)

Undesirable Process Conditions

Liquids:

- Inconsistent process composition or temperature
- · Insufficient straight run
- Turbulence
- Aerated fluids

Air & Gas:

- Inconsistent process composition or temperature
- Wet or saturated air/gas

Slurries:

- Inconsistent process composition or temperature
- · Insufficient straight run
- Turbulence
- Aerated fluids

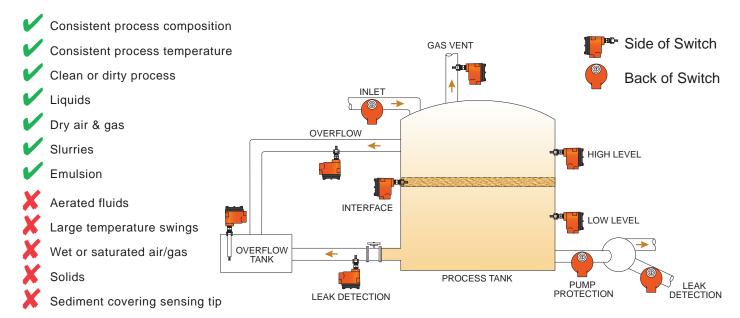
Emulsion:

- Inconsistent process composition & temperature
- Insufficient straight run
- Turbulence
- Aerated fluids

Solids:

· Dry granulated processes are NOT good candidates for thermal switches

Application Principles - Flow, Level, Interface & Temperature



Mounting & Installation Diagrams for Flow

Flow

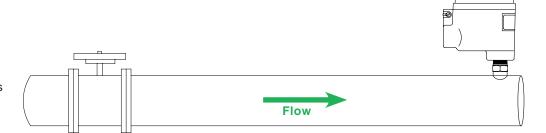
Bends, Elbows, etc.:

Good installation practice requires sufficient downstream placement of bends, expansions or reductions.



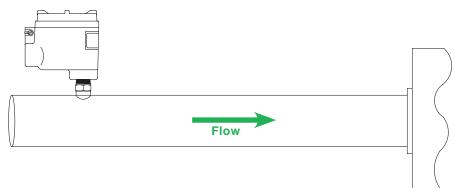
Valves, etc.:

Good installation practice requires sufficient downstream placement from isolation and control valves - especially if valves are only partially opened.



Pumps, Fans & Compressors:

Good installation practice requires sufficient downstream placement from pumps, fans and compressors. The preferred installation point for pump flow / no-flow detection is on the inlet side of the pump.



Note: Flow profiles will tend to be smoother as the downstream distance between the bend, elbow, valve, pump, fan or compressor and the switch increases.



Guidelines for Flow Applications (Liquids, Slurries, Air, Gas)

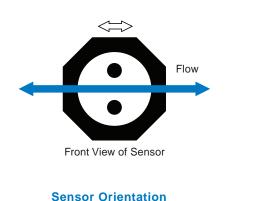
Flow

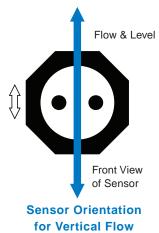
Mounting the Sensing Element:

- Ensure the arrows engraved on the sensor are oriented parallel to the process flow
- Liquids & Slurries: When mounted in a tee or section of pipe larger than the normal process pipe, position sensor in a vertical run of pipe with flow upward. This will prevent air or gas bubbles from becoming trapped around the sensing tip
- Avoid locations where sediment may accumulate and eventually isolate the sensing tip from the process. Situating the sensing tip in the sediment may prevent the switch from being able to sense any changes in the process as the sediment will insulate the sensing tip

Sensor Orientation

To optimize the sensor's performance and interpretation of the processes actions, ensure the sensor is positioned as outlined below:





for Horizontal Flow

Mounting Considerations:

- Where possible mount the sensor in the point of least turbulent flow.
- Pumps, fans, valves, or pipe bends of 90° or more may cause turbulence or significant variance in the flow which may affect the repeatability of the switch. When possible, care should be taken to minimize this possibility. Consult your local Representative or Kayden for questions or recommendations.
- Ensure the arrows engraved on the sensor are oriented parallel to the process flow.
- Liquids & Slurries: When mounted in a tee or section of pipe larger than the normal process pipe, position sensor in a vertical run of pipe with flow upward, this will prevent entrained air or gas from collecting around the sensing tip.
- Avoid locations where sediment may accumulate and eventually isolate the sensing tip from the process.
- For pump flow/no-flow detection the recommended installation point is on the inlet side of the pump. The discharge side may have turbulence, reverse flow and an undeveloped flow profile. These factors may greatly reduce repeatability and accuracy.



Guidelines for Flow Applications (Liquids, Slurries, Air, Gas)

Flow

Horizontal Pipe - Side Mount (Ideal)

Ensure sensing tip is fully inside the pipe wall as a minimum and to the center of the pipe as a maximum. Avoid locations where sediment may accumulate and isolate the sensing tip from the process.

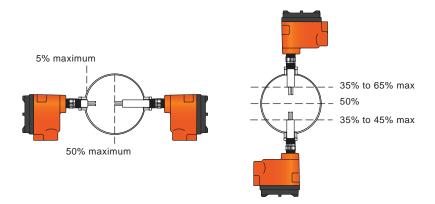
Horizontal Pipe - Top Mount

Ensure sensing tip is fully inside the pipe wall to a position where it will be constantly and fully exposed to the desired process in order for the flow or lack of flow to be recognized at any given time.

Horizontal Pipe - Bottom Mount

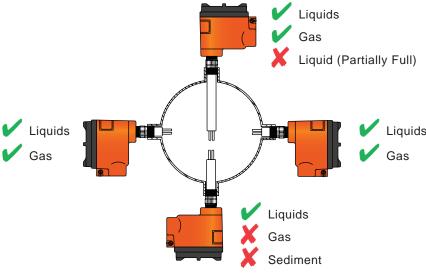
Ensure sensing tip is fully inside the pipe wall to a position where it will be constantly covered by the process in order for the flow or lack of flow to be recognized at any given time. Ensure the desired process covers the sensing tip - if the sensing tip is situated near the top of the pipe, the process must be filling the pipe to a level where the sensing tip is covered at all times. A wide selection of insertion 'U' lengths are available starting at 1.2".

Avoid locations where sediment may accumulate and eventually isolate the sensing tip from the process.



Horizontal Pipe: Side Mount

Top/Bottom Mount



Sensor Positioning, Horizontal Pipe



Guidelines for Flow Applications (Liquids, Slurries, Air, Gas)

Flow

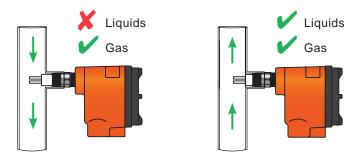
Vertical Pipe - Side Mount (Acceptable)

Ensure sensing tip is fully inside the pipe wall as a minimum and to the center of the pipe as a maximum.

Note: When installing the switch in vertical piping, Kayden strongly recommends installing thermal switches at a point of UPWARD process flow to ensure continued total immersion of the sensing tip.

Vertical Pipe - Side Mount - Downward Flow:

- Is only recommended for higher flow rates where the LINE IS KEPT FULL OF LIQUID/SLURRY
- For installation in a vertical gravity flow, the switch must be distant enough from an open outlet that air cavitation does not affect the sensing tip and cause a false flow signal. A constriction at the outlet avoids this problem.
- A waterfall effect will occur in vertical pipe with low flow rates. Also, the process is likely to become substantially aerated. The switch will interpret the aeration as a substantially lower flow rate and possibly cause a false low flow alarm.



Sensor Positioning, Horizontal Pipe

Vertical Pipe - Side Mount - Top & Bottom Mount (Less Desirable)

Positioning the sensor on a corner or elbow is not recommended as the process will be turbulent. The switch may interpret the turbulence as a constantly changing flow rate and fail to alarm as required.

Application Considerations - Level

Level

Ideal Process Conditions

Liquids:

- · Consistent process composition
- Non-turbulent

Slurries:

· Consistent process composition

Emulsion:

· Consistent process composition

Undesirable Process Conditions

Liquids:

- · Inconsistent process composition
- Turbulence
- · Large temperature swings

Slurries:

- · Inconsistent process composition
- Turbulence
- · Large temperature swings

Emulsion:

- · Inconsistent process composition
- Turbulence
- · Large temperature swings

· Dry granulated processes are NOT good candidates for thermal switches

Application Considerations - Interface

Interface

Ideal Process Conditions

Liquids:

- Liquid to Liquid:
- · Consistent process composition & temperature
- · Non-turbulent applications
- Large differential in thermal conductivities

Air or Gas to Liquid:

- Consistent process composition & temperature
- Non-turbulent applications
- Dry gas

Emulsion:

- · Consistent process composition & temperature
- Large differential in thermal conductivities

Undesirable Process Conditions

Liquid to Liquid:

- · Inconsistent process composition or temperature
- · High aeration
- · High turbulence
- · Small differential in thermal conductivities

Air or Gas to Liquid:

- · Inconsistent process composition or temperature
- High turbulence

Emulsion:

- · Inconsistent process composition or temperature
- High aeration
- High turbulence
- · Small differential in thermal conductivities

Solids:

 Dry granulated processes are NOT good candidates for thermal switches

Point Level & Fluids Interface

Liquid Level

Mounting Considerations:

- Where possible mount the sensor in the point of least turbulence
- Agitators, bubblers, valves, or screens may affect the repeatability of the switch.

Note: When possible, care should be taken to minimize this possibility. Consult your local Representative or Kayden for questions or recommendations

- Ensure the arrows on the sensor are oriented parallel to the process surface
- Keep sensing tip clear of any mixing devices that may cause damage

Tanks and Vessels - Side Mount (Ideal)

Ensure sensing tip is fully inside the tank wall as a minimum.

Tanks and Vessels - Top Mount

Ensure sensing tip is fully inserted to the desired sensing point.

Kayden RCM Software



- Use the RCMS program to change Set Points 1 & 2, adjust Relay modes, adjust the Start-up Bypass Timer and Set Point Delays, set the heater to optimize response, lock or unlock the Display Panel when security and/or settings are critical, visualize the actions of the process via the graphical display and many other features
- Requires an RS-485 adapter such as the Kayden SCA and a communication cable
- Provides an additional interface for all CLASSIC 800 models

Part Number: A11-SFT

Converters / Adapters - USB to RS-485

USB to RS-485 Adapter

Combines functions of USB to DB-9 and DB-9 to RS-485. Driverless functionality with newer operating systems.

Part Number A15-323



Communication Cable

Communication Cable is used to connect the SCA (Serial Communication Adapter) to the switch.

Standard Lengths: 4, 8 & 10 feet.

Part Number: A05-CC-0004 4 feet

A05-CC-0008 8 feet **A05-CC-0010** 10 feet



These items can be purchased separately but are required to use the Kayden RCM software.

Equipment Tags



Stainless Steel Tags

Stainless Steel tags are attached with stainless steel wire to the switch. Please provide the exact information to be engraved.

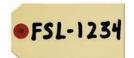
Part Number: A20-0001



Lamacoid Tags

Lamacoid equipment tags are applied with double sided tape to any product. Please provide the exact information to be engraved.

Part Number: A20-0002



Paper Tags

Select paper tags when temporary labeling is required. Please provide the exact information.

Part Number: A20-0003

Interconnecting Cable for Remote Electronics

Kayden's cables are used to connect sensors to remote electronics. Kayden offers cables for both hazardous and general purpose locations. Cables and cable fittings are pre-assembled and fitted at Kayden's factory to ensure integrity of all connections.

Non-Armored Cable



Assembly includes heat shrink with crimp ferrules.

(Strain relief fittings are not included, however are available as an option).

Construction: 8 color coded conductors 20 AWG, shielded cable, PVC jacket.

Voltage Rating: 30 volts RMS

Temperature Rating: -4°F to +176°F (-20°C to +80°C)

Part Number: A05-GP-xxxx (xxxx = length in feet)

Armored Cable



General Purpose (Non-hazardous) Cable & Connector Assembly

Assembly includes 2 general purpose cable fittings.

Construction: 8-strand concentric, Class B tinned copper, .020" PVC insulation, individual and overall foil shield, color & number coded, drain and Mylar separator, PVC inner jacket, aluminum interlock armor, PVC outer jacket.

Voltage Rating: 300 volts

Temperature Rating:

-40°F to +194°F (-40°C to +90°C); insulation rated @ 221°F (105°C)

Part Number: A06-GP-xxxx

(xxxx = length in feet)



Flameproof Cable & Connector Assembly

Assembly includes 2 sealed XP cable fittings and sealing compound.

Construction: 8-strand concentric, Class B tinned copper, .020" PVC insulation, individual and overall foil shield, color & number coded, drain and Mylar separator, PVC inner jacket, aluminum interlock armor, PVC outer jacket.

Voltage Rating: 300 volts

Temperature Rating:

-40°F to +194°F (-40°C to +90°C); insulation rated @ 221°F (105°C)

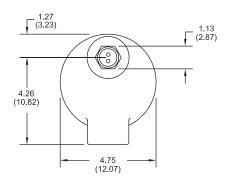
Part Number: A06-XP-xxxx

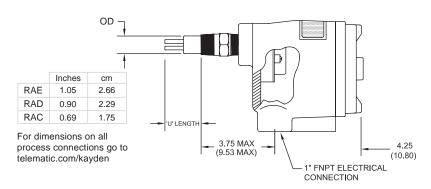
(xxxx = length in feet)



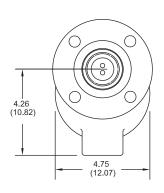
CLASSIC™ 810 Threaded

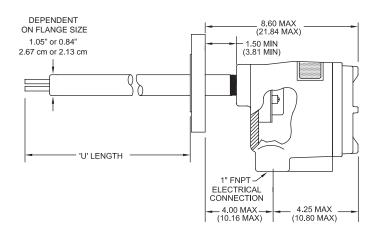
Inches (cm)



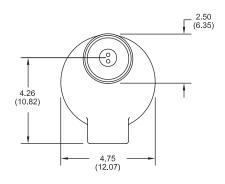


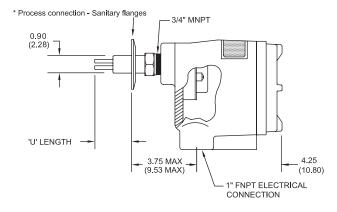
CLASSIC™ 812 Flanged





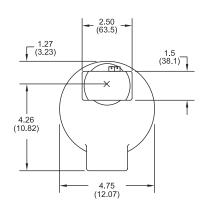
CLASSIC™ 828 Sanitary Flanged

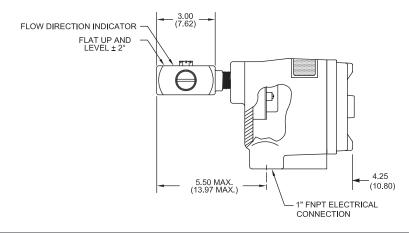




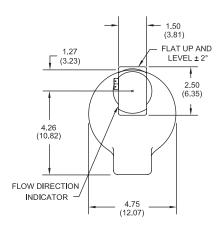
CLASSIC™ 830 InLine Threaded (Horizontal)

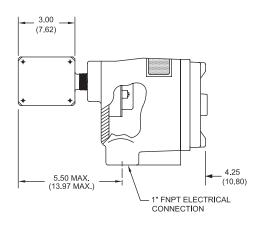
Inches (cm)



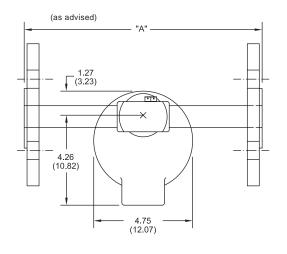


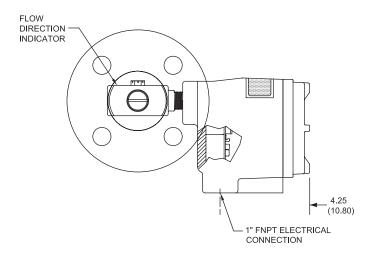
CLASSIC™ 830 InLine Threaded (Vertical)





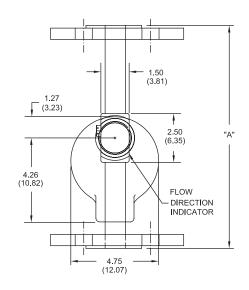
CLASSIC™ 832 InLine Flanged (Horizontal)

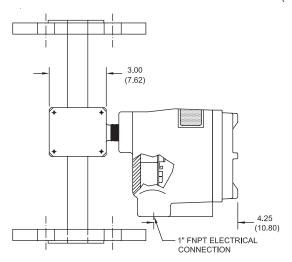




CLASSIC™ 832 InLine Flanged (Vertical)

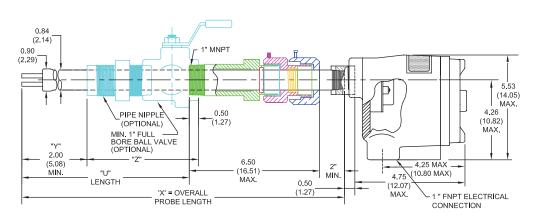
Inches (cm)





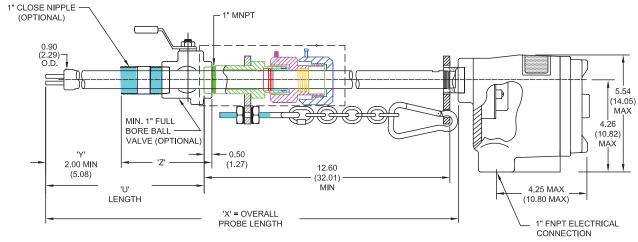
CLASSIC™ 816 Retractable Packing Gland Threaded

1" MNPT - 50 psi



CLASSIC™ 816 Retractable Packing Gland Threaded

1" MNPT - c/w Retaining Chain - to 125 psi

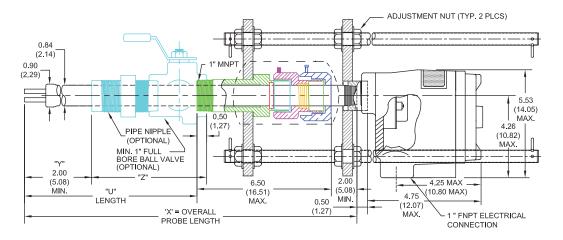




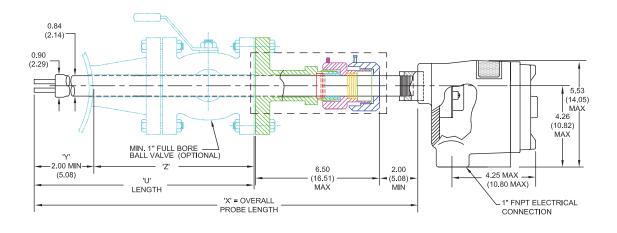
CLASSIC™ 816 Retractable Packing Gland Threaded

1" MNPT - 275 psi

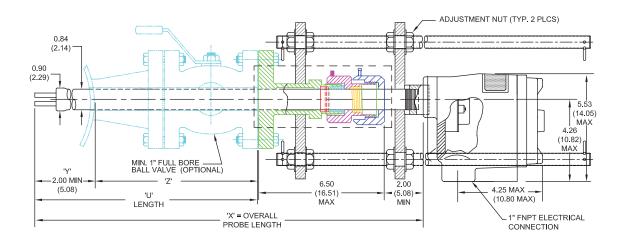
Inches (cm)



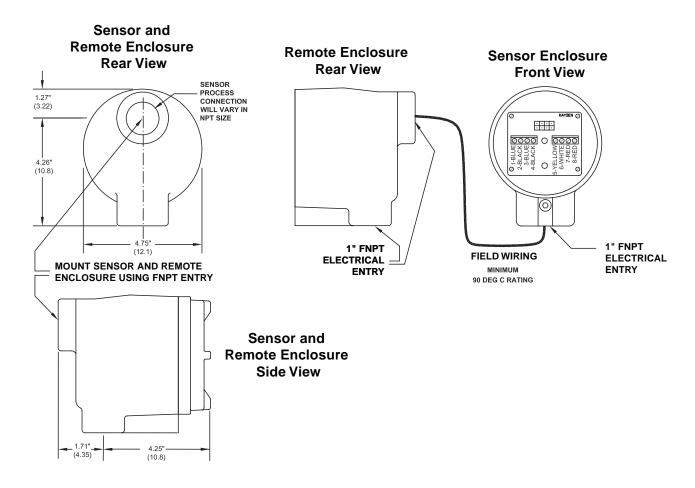
CLASSIC™ 814 Retractable Packing Gland Flanged - to 50 psi



CLASSIC™ 814 Retractable Packing Gland Flanged - to 275 psi

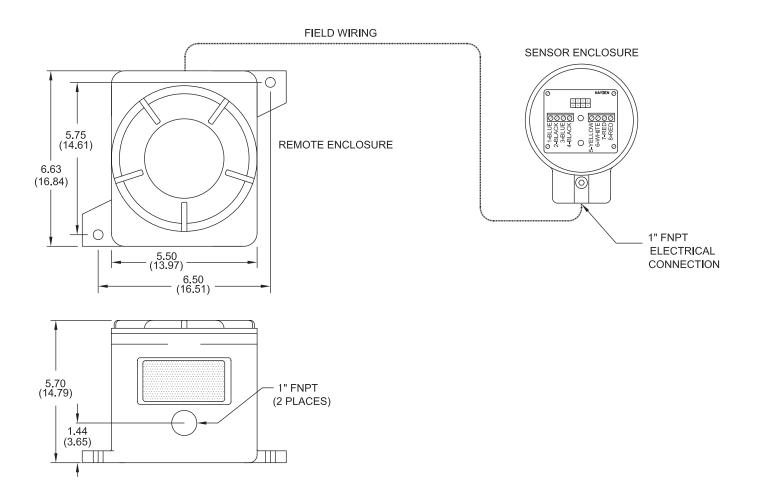


Remote Electronics Enclosure - Flameproof (FM)



Note: Suitable for one (1) Classic Electronics Module.

Remote Electronics Enclosure - Flameproof (CSA)



Note: Suitable for one (1) Classic Electronics Module.

Notes	

Notes	

Notes	

FEATURES	CLASSIC™ 800 Series
Flow	✓
Level ¹	✓
Interface - Liquid / Slurry	✓
Temperature ²	✓
Process Media	
Liquids	✓
Air & Gases	✓
Slurries	✓
Interface	✓
Features	
4-20 mA Analog Output	✓
Temperature Mode ²	✓
Relay Contacts	Dual SPDT
Start-up Bypass Timer ³	✓
Adjustable Set Point Deadbands	✓
Display Panel Lock-Out ⁴	✓
Remote Communications ⁵	✓
Input Power	
12-24 VDC; 115-230 VAC, 50-60 Hz	✓
Remote Mount Electronics	
CSA Approved (Class I, Div. 1) Enclosures	✓
FM Approved (Class I, Div. 1) Enclosures	✓
Agency Approvals	
CSA - ANSI/UL Class I, Div. 1	Groups B, C & D
FM Class I, Div. 1	Groups B, C & D

Notes:

DOC#: PC-004 Effective: October 2015

1. Point Level: physical location of the probe determines sensing point.

Canadian Registration Number (CRN)⁶

- 2. Requires Kayden RCMS and the Modbus communications (see note 5 below). Relay 2 may be configured to actuate on process temperature while the switch functions in a traditional Flow or Level application.
- 3. Adjustable from 0 100 seconds, the Start-up Bypass Timer is useful when restarting a pump.
- 4. The programming buttons on the Display Panel of the switch may be disabled using the Kayden RCMS and the Modbus communications.
- 5. Modbus RS-485; requires Kayden RCMS (included at no charge upon request), a Serial Communication Adapter (SCA) or USB Adapter and communications cable are available.
- 6. Visit telematic.com for CRN information per model and jurisdiction.



CLASSIC™ 800 Features Overview

Series	CLASSIC™ 800
Models & Applications	810, 812, 814, 816, 828, 830 & 832 Flow, Level, Interface & Temperature
Process Connections	810: 1/2" to 2" MNPT Threaded 812: Flanged 814: Flanged Retractable Packing Gland 816: 1" MNPT Threaded Retractable Packing Gland 828: 1" to 3" Sanitary Tri-Clamp® 830: 3/4" FNPT (InLine) 832: Flanged (InLine)
Insertion 'U' Lengths	1.2", 2", 3", 4", 6", 9", 12" & 18" Standard (most models) Custom lengths available to 240"
Sensor Material	316/316L Stainless Steel, Titanium Gr. 2, Hastelloy C-276 & Monel 400 830 & 832: 316/316L Stainless Steel c/w Nickel Braze 828: 304/316/316L Stainless Steel
Remote Electronics Option	Explosion-proof - Standard
Input Power	Universal AC & DC
Power Consumption	Maximum: 6.0 watts (fully configured)
Communications	RS-485
Outputs	Two SPDT sealed relay contacts 4 amps resistive 230 VAC / 24 VDC Modbus via RS-485. 4-20 mA current loop
Temperature Compensation	Yes
Operating Temperature - Sensor	Continuous Use: -45°C to +200°C (-50°F to +392°F) 814 & 816: -45°C to +160°C (-50°F to +320°F)
Operating Temperature - Electronics	Continuous Use: -55°C to +65°C (-67°F to +167°F)
Operating Pressure - Sensor	Maximum Design Pressure: 24 MPa (3500 psig) Temperature derated. Visit telematic.com for pressure ratings per model.
Self-Test	Automated diagnostics performed on electronics & sensing elements
Agency Approvals	CRN Canadian Registration Number

 $\ \odot$ Telematic Controls Inc. All rights reserved. Contents subject to change without notice. Please refer to telematic.com for current specifications and configurations.

DOC#: PGO-004 PGO-004-[007] Effective: January 2016



Contact Us & Ordering Information

Order Online

www.telematic.com

Telephone Fax

1 (403) 253-7939 1 (403) 255-0042 North America 001 403 253-7939 001 403 255-0042 International

E-Mail Web

sales@telematic.com telematic.com

Hours Monday - Friday 8:00 a.m. - 5:00 p.m. MST

Mailing Address 3364-114th Avenue S.E., Calgary, Alberta, Canada T2Z 3V6

60-Day 100% Satisfaction Guarantee

Standard Products

Standard Products are eligible for the 60-Day 100% Satisfaction Guarantee. If you purchased new Standard Products, you may return them to the place of purchase up to 60 days from the date of invoice for a refund or credit of the product purchase price provided the quantity of Products does not exceed twenty-five units (nominal restocking fee apply to only those quantities exceeding twenty-five units).

Custom Products

Custom Products are not eligible for this guarantee as they are manufactured specifically to the customers' individual and unique requirements. Ship returns prepaid. Please note the refund or credit will not include any charges for special documentation, special equipment, special service, special approvals, drawings, certificates, equipment tags, set points, flow curves, x-rays, dye penetration tests, opened software, shipping or insurance shown on your invoice. View the Return Policy in detail at telematic.com.

Kayden offers the following:

- 60 calendar days from the date of invoice.
- Up to twenty-five (25) Standard Products of any type or combination per order. Should the customer, for any reason, be unsatisfied with any or all of the Products, he/she may return any or all of them for a full refund.

Visit telematic.com to view the 60-Day 100% Satisfaction Guarantee in detail.

Warranty

One (1) Year from shipment date from factory (see Terms & Conditions of Sale).

Contact a Local Distributor

Distributors

Visit telematic.com to find a local Distributor near you. Distributors provide local inventory, technical support and service.





This document and other information from Kayden/ Telematic and its authorized distributors, provides product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application and review the information concerning the product or system in the current catalog located online at telematic.com.

Copyright 1994 – 2015 Telematic Controls Inc. (the Kayden Instruments line of products is manufactured by Telematic Controls Inc.). All rights reserved.

® ™, KAYDEN, CLASSIC, RCM, RCMS, Remote Control & Monitoring Software, SCA, and Helping the World Switch are trademarks, the property of Telematic Controls Inc.

 $\mathsf{Tri}\text{-}\mathsf{Clamp}^{\scriptscriptstyle{\texttt{\$}}}$ is a registered trademark of Alfa Laval Inc.

Estane® is a registered trademark of Lubrizol Corporation

Hastelloy® is a registered trademark of Haynes International, Inc.

Inconel®, Incoloy® Alloy 20, Monel® are registered trademarks of Special Metals Corporation

Kayden products are protected by Canadian and International patents.

This catalog is for informational purposes only.

The information contained herein is believed to be reliable, but no representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or the results to be obtained therefrom. The information is based on laboratory work with small-scale equipment and does not necessarily indicate end product performance. Because of the variations in methods, conditions and equipment used commercially in applying these products, no warranties or guarantees are made as to the suitability of the products for the application(s) disclosed. Full-scale testing and end product performance are the responsibility of the user. Kayden Instruments/Telematic Controls Inc. shall not be liable for and the customer assumes all risk and liability of any use of handling of any product beyond Kayden Instruments/
Telematic Controls Inc. direct control. THE SELLER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Nothing contained herein is to be considered as permission, recommendation, nor as an inducement to practice any patented invention without permission of the patent owner.







Control Components Pty Ltd

Ph: +61 2 9542 8977

Fx: +61 2 9542 7978

Em: help@ccezy.com.au

Web: www.ccezy.com.au



For more information about the CLASSIC Series or any of Kayden's other products, please visit telematic.com